

SP-F1011/F101/F1015

全自动热转印标机
Automatic heat transfer machine



SP-F1011(四工位 / Four stations)
SP-F101 (五工位 / Five stations)
SP-F1015 (五工位 / Five stations)

性能优势

全自动热转印标机具有自动恒温设定，真空吸风装置，面料在压烫过程中不易走位。机械手自动上标，标识方位一致。机械式烫面受力均衡。机械手自动撕膜、机械手自动收料、自动计数、360度照明等功能。

SP-F1015

烫头部分：通过触摸屏可一键设定所有烫头温度值；

光幕启动功能：设备通过光幕检测可实时了解操作台的工作状态，可针对小型裁片进行撕标和收料（裁片的印烫中心到边的距离 $\geq 280\text{mm}$ ）

效率

自动送标、收标、换标自动收料自动计数

8小时产量4300-4600件/人，与传统工艺相比，效率提升3.75倍。

适用范围

用于软性面料热转印贴标工艺

烫标范围：16~150mm

收料范围： $\geq 280\text{mm}$

Advantages

The automatic heat transfer machine has an automatic constant temperature setting, a vacuum suction device, and the fabric is not easy to move during the pressing process with even pressure. The robot arm feed the labels automatically in same direction. Robot arm automatically tears the film, collects and counts the label with 360-degree lighting and other functions.

SP-F1015

Ironing head part: all the ironing head temperature values can be set through the touch screen;

Light curtain start function: The equipment can know the working status of the operating table in real time through the light curtain detection, and can tear the label and collect the small pieces (the distance from the center to the edge of the piece is $\geq 280\text{mm}$)

Efficiency

Automatically send, receive, and change labels, automatically receive materials, and automatically count.

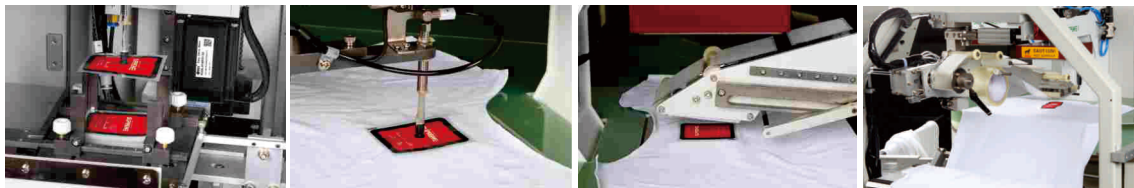
The 8-hour output is 4300-4600 pieces/person. Compared with the traditional process, the efficiency is increased by 3.75 times.

Application

Used for heat transfer labeling process for soft fabrics

Heat transfer range: 16~150mm

Receiving range: $\geq 280\text{mm}$



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适用材质 Application	针织和梭织面料 / Knitted fabric and woven fabric	气压 Air pressure	0.5Mpa、56 L/min
最小标尺寸 Minimum label size	16×16mm	重量 Weight	360Kg
最大标尺寸 Maximum label size	150×150mm	机器尺寸 Machine size	1760×1650×1750mm (L*W*H)
电压 Voltage	单相 Single phase 220V	功率 Power	4Kw

以上基础参数表为标准款机型