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# 为时尚产业 提供智能制造解决方案

*Intelligent manufacturing  
Solutions for fashion industries*

## SP-F1530 / F1531

自动袖口罗纹机

Automatic cuff ribbing machine



SP-F1530



SP-F1531

舒普SUPREME全自动袖口罗纹机，用于袖口，脚口的工艺，速度快，4秒一件，一天7000~8000件。

Just only put the tongue in position and press button to sew it. The length of the shoe loop and the folding can be easily set by panel. Operators has no skill requirement.



**SUPREME**

创新 · 智造  
Innovation & Creation



## 特点

- 拉筒采用机械式结构，穿料调节方便
- 收料时，成品整齐堆放，方便后续工艺加工
- 一键尾料收料功能设置，防止尾料的浪费
- 能够完成缝制，切料，穿料，翻料和收料整个过程
- 可在面板上直接设置长度，宽度，自动化程度高

## 性能优势

- 极简单的操作方式，对操作者无需特别的技能要求
- 切料长度精确控制，成品能够整齐对折，保证成品精度
- 拥有底线计数功能，收料堆叠方式可以随意控制
- 面线断线后能准确显示在面板且机器自动停止，防止浪费
- 不同规格袖口或脚口采用便捷的旋钮方式调节以提高效率
- 将多个服饰工艺整合于一体，大大节省人工成本
- 面板拥有完整的故障显示功能，方便检查故障和维修
- 机器占位小，可一人多机操作

## Product features

- The folder adopts mechanical structure, and the material can be adjusted easily
- When collecting materials, the finished products are stacked neatly to facilitate subsequent processing
- One key tail material receiving function Settings, prevent the waste of tail material
- Be able to finish the whole process of sewing, cutting, threading, turning over and receiving
- Can be directly set on length, width in the panel. High degree of automation

## Performance advantage

- Very simple operation mode, no special skill requirements for the operator
- The cutting length is controlled accurately, the finished product can be folded neatly in half to ensure the finished product precision
- With the bottom line counting function, the stacking mode can be controlled at will
- After the surface line is broken, it can be accurately displayed on the panel and the machine stops automatically, preventing waste
- Cuff or foot of different specifications are adjusted by convenient knob mode to improve efficiency
- The integration of multiple garment processes can greatly save labor costs
- The panel has a complete fault display function, convenient to check the fault and repair
- The machine occupies little space and can be operated by more than one person

## 规格 Specification

型号Model		SP-F1530	SP-F1531
产品尺寸 Product size	宽度 Wide	最小160mm×最大360mm(根据拉筒尺寸定制) Minimum 160mm× maximum 360mm(customized according to the size of the drawing drum)	
	长度 Length	最小100mm(对折后为50mm) 最大200mm(对折后为100mm)	Minimum 100mm(50mm after folding in half) Maximum 200mm(100mm after folding in half)
额定功率	Rated power	900W	
机器尺寸	The machine size	2400×1150×1350(L×W×H)	
总重	Total weight	300KG	
气压	Air pressure	0.5MPa(0.3L/min)	
电源	Power	单相 220V Single-phase 220 v	
线迹	Stitch	单针平缝 Single needle lockstitch sewing	四针包缝 Four needles sewing
机针型号	Needle type	DBX1(#14)	DCX27
最高缝纫速度	Maximum sewing speed	4000sti / min	3500sti / min
压脚	Presser foot	CL1/32N	大和AZ8020H-Y5 四线压脚 Yamato az8020h-y5 four-wire presser pin

以上型号仅供参考,详细情况请咨询当地经销商。

The above types are only for reference, and you can consult local distributors for details.

为了改良,产品规格若有变更,恕不另行通知。为安全起见,使用之前,请仔细阅读使用手册。

Specifications are subject to change for improvement without further notice. Please carefully read the operating manual before use for safety.