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*Intelligent manufacturing
Solutions for fashion industries*

SP-F136

半自动贴底档机
Semi-Auto Crotch Reinforcement Machine



机器使用范围主要用于加固裤子档部，以及类似工艺

This machine is mainly used in trousers crotch reinforcement and similar process. No need for experienced workers.



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产品特点

- 可快速换模
- 带子尺寸可以根据客户要求进行调整
- 切料, 折料, 送料一次性自动完成
- 线迹 单针平缝
- 缝纫速度: 2700rpm
- 使用料宽: 30-70mm

性能优势

- 极简单的操作方式, 对操作者无需特别的技术要求
- 精确的折料方式, 确保每一片长度一样
- 对折后带子缝纫整齐牢固

Advantages

- Quick mold change
- Tape size can be adjusted according to customer requirements
- Cutting, folding and feeding all at once
- Stitch : Single needle lockstitch sewing
- Sewing speed 2700rpm
- Using the material width 30-70mm

Advantages

- Extremely simple operation mode, no special technical requirements for the operator
- Precise folding method ensures the same length of each piece
- Fold the tape neatly and securely

传统工艺 The traditional process



自动化生产工艺 Automatic process

工序繁琐

先按尺寸将带子一段段裁好
Cut the tape one by one according to the size

将裁好的带子用手折叠两端放在裤裆部
Folding and placing the tape after cutting

用平车缝纫, 一边折一边缝
Sewing by flat machine

只需新员工简单培训就可操作

Only simple training for new employees

做1个裤档只需要10秒

Only takes 10 seconds to do one pair of pants

裁、折、送料一次性完成

Cutting, folding, feeding all process will be finished at once.

效率低对工人要求高

传统做法需要熟练工, 做一个需要20秒, 缝纫线迹不规则, 带子折叠不美观, 容易返工, 员工操作累。
The traditional process requires skilled workers, and it takes 20 seconds to make one pcs. The sewing thread is irregular, the tape is not beautiful, and it is easy to rework

只需员工将一卷带子放在料架上, 按下启动键, 机器按照尺寸自动裁好带子, 自动折叠两端, 并且将折好的带子自动送到机头下, 员工只需将裤子缝纫部位放机器缝纫区域踩下脚踏即可。

Worker only need to place a roll of tape on the material rack, press the start button, and the machine will automatically cut the tape according to the size, automatically fold both ends, and automatically send the folded tape to the machine head. The worker only need to place the pants sewing part in the machine sewing area and step on the foot.

规格 Specification

型号	Model	SP-F136	
线迹	Stitch	单针平缝	Single needle lockstitch sewing
缝纫速度	Sewing speed	2700rpm	2700 RPM
使用料宽	Using the material width	30-70mm	30-70 - mm
马达	The motor	AC伺服马达550W直接驱动式	AC servo motor 550W direct drive type
电源	The power supply	单相	Single phase
气压	Air pressure	0.5Mpa,1.8L/min	0.5 Mpa, 1.8 L/min

以上型号仅供参考, 详细情况请咨询当地经销商。
The above types are only for reference, and you can consult local distributors for details.

为了改良, 产品规格若有变更, 恕不另行通知。为安全起见, 使用之前, 请仔细阅读使用手册。
Specifications are subject to change for improvement without further notice. Please carefully read the operating manual before use for safety.