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为时尚产业
提供智能制造解决方案

Intelligent manufacturing
Solutions for fashion industries

SP-F110-RQ
SP-F110-LQ
SP-F110-V/RQ
SP-F110-V/LQ

双工位拼橡筋机
Double Position Elastic
Joining Machine

全程自动化操作，设备实现了自动送料、自动剪切、自动拼接、自动收料等，一人可同时操作两台机器，加工橡筋数量为7000条-8000条/8H。

Full automatic process: Auto feeding, cutting, stitching and collecting can be done by one button . One operator can look after several machines at the same time ,7000-8000PCS elastic can be stitched / 8h /set.

SUPREME
创新 • 智造
Innovation & Creation

性能优势

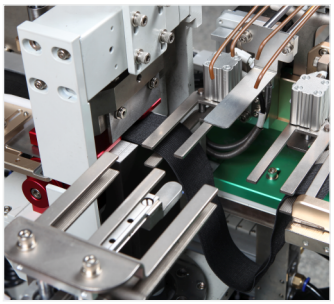
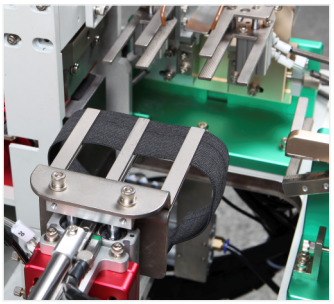
- 实现了自动选料、自动剪切、自动拼接、自动收料、自动点位全程自动化操作。作业过程中自动识别橡筋接头，自动剪切接头并拼接缝，无需停机人工操作，全程自动化操作。1人可同时操作多台机器，每台机器可加工橡筋7000条-8000条/8h。
- 拼接方式：平接与叠接两种方式。
- 拼接长度：120mm-999mm。 宽度范围10mm-60mm。
- 送料轮：采用针轮式选料，长度误差在1mm以内。
- 金属感应功能，在连续循环工作中遇到金属拼接头可自动剪切。
- 切刀装置：采用了国内一流超声波装置，保证橡筋切口平整无拉丝。
- 边缘缝纫：在橡筋对接口错位时可实现自动纠正，且达到与边缘口无误差缝纫。

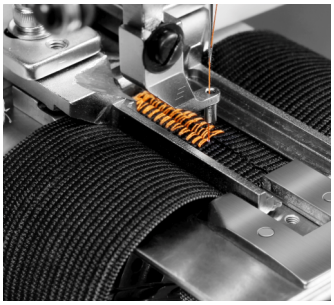
Characters

- Supreme double position elastic joining machine realizes full automatic operation including automatic selection ,automatic cut ,automatic joining ,automatic collection and automatic mark. 1 work is able to operate multi machines ,1 machine can process 7000-8000 elastics /8h.
- Joining method :Flat joining and overlap joining.
- Joining Length :120mm-999mm Width :10mm-60mm
- Feeding wheel:Use needle wheel material selection method ,make sure the error of length is inside 1mm.
- Mental detecting method : the machine will cut automatically when encounter mental joint in cycling operation
- Cutting Device : Using leading ultra-sonic device inside China to enable neat cutting.
- Edge stitching : It will correct the deviation at the joining place to realize perfect stitch.

编码解释 Characters

RQ: 热切 LQ: 冷切 V/RQ: 视觉



型号Model	F110-RQ 常规款	F110-V/RQ 视觉款	F110-RQ-T 常规款加热烫	F110-V-T视觉款加热烫
用途Application	小范围花样缝制 Electronic Pattern Sewing Machine			
线迹Line	单针平缝Single-needle flat seam			
最高缝纫速度 Maximum Speed	3,200 rpm			
缝制区域(X×Y) Sewing area	40×30mm			
送布装置Feeding Method	间歇送布（脉冲马达驱动）Intermittent feeding (driven by pulse motor)			
针距 Pitch	0.1 - 12.7mm			
最大针数 Maximum stitch amount	5000针/1个图案(5000 needles/1 pattern)			
抬压脚方式 Driven Method	脉冲马达驱动Pulse motor drive	气动Pneumatic		
压脚上升量 Presser foot stroke	最大Max.17mm			
旋梭Hook	半回转标准摆梭/ Semi-Rotary standard shuttle hook			
扫线装置 Thread Wiper	标准装备/ Standard facility			
切线装置Cutting device	标准装备/ Standard facility			
外部数据储存媒体 External data storage media	USB			
循环程序数 Number of cycle programs	30 个循环（各 50 个程序）/ 30 cycles（50programs for each）			
存储数据数 Number of stored data	89 种缝纫图案 / 89 patterns			
	最多可追加 512 种图案，追加总针数约 500,000 针 / Maximum 512 patterns more ,estimated 500000 stitches			
马达Motor	AC伺服马达550W/ AC servomotor 550W			
机器尺寸 Machine size	600×260×360			
包装尺寸Packing size	840×440×540			
重量Weight	60kg			
电源Power	Single phase 220V 单相220V			
气压Air pressure	0.5 Mpa 1.7 L/min			

以上型号仅供参考，详细情况请咨询当地经销商。
The above types are only for reference, and you can consult local distributors for details.

为了改良，产品规格若有变更，恕不另行通知。为安全起见，使用之前，请仔细阅读使用手册。
Specifications are subject to change for improvement without further notice. Please carefully read the operating manual before use for safety.

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